REMARKS

The application has been amended to adapt the specification and claims of the underlying international application to U.S. practice. Claims 1 to 16 as presented in the underlying International Patent Application No. PCT/DE2004/001467 have been canceled without prejudice, and new claims 17 to 31 have been added.

Applicant believes that no fees are due as a result of this amendment. In the event of a fee discrepancy, please charge our Deposit Account No. 50-0552.

Respectfully submitted,

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Bv.

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In the Abstract

Please replace the Abstract as presented in the underlying International Patent Application No. PCT/DE2004/001467 with the following <u>amended</u> Abstract:

ABSTRACT

The invention concerns a A vane segment and a method is provided for making manufacturing elements, namely gas turbine blade vane segments, in particular for an aircraft power train. The invention is characterized in that each Each blade vane segment comprises at least two-blades vanes, one segment being produced by injection moulding of metal powder of several blades vanes. The invention also concerns such a blade segment.